

Date: Monday, 7/9/2007 11:41:46 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : MIRROR ARM (S-76)
Job Number : 33330	
Estimate Number : 11894	
P.O. Number : <i>N/A</i>	Part Number : D2262
This Issue : 7/9/2007	Drawing Number : D2262 REV A1
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i>	Drawing Revision : A1
Previous Run : 33054	Material : <i>N/A</i>
Written By : <i>[Signature]</i>	Due Date : 7/30/2007
Checked & Approved By : <i>[Signature]</i>	Qty: 2 Um: Each
Comment : Est : 02.04.15 Added dwg Rev.A1 NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0500W035	304 RD Tube .500 x .035W
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Comment: Qty.: 1.0948 f(s)/Unit Total : 2.1897 f(s)

Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall

(M304TR0500W035)

Batch No: *M104880**FF 07/08-14**2*

2.0	BRAKE NC	NC BRAKE
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Comment: BRAKE NC

Punch tube 304/316 with 2B finish

Deburr

*FF 07/11/15 (2)**FF 07/08/14**2*

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*SB 07/11/15**(2)*

4.0	POWDER COATING	POWDER COATING
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*M102316**(2x)*

Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

m-h 07/11/19

5.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT

FL 07/11/19 (2)

6.0	D2022101	Spacer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Spacer

Pick:

Qty Part Number Description Batch

4 D2022-101 Spacer

*B33985**✓ m 07/11/21*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: PD Date: 8/11/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:41:46 AM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM (S-76)

Job Number: 33330

Part Number: D2262

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

A1449

Grommet



Comment: Qty.: 1.0000 Each(s)/Unit Total: ~~2.0000~~ Each(s) 4

Grommet

Pick:

Qty Part Number Description Batch

2 A1449 Grommet

B M1487

x4

ml 07/11/07

8.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D2262

ml 07/11/07 x2

PTD

9.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

C 07/11/07 (x2)

10.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 220 ST

LU

AS 07/11/07

(x2)

11.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07/11/07 (2)

Job Completion


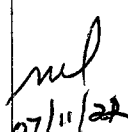


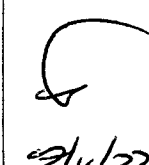


LU 07/11/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

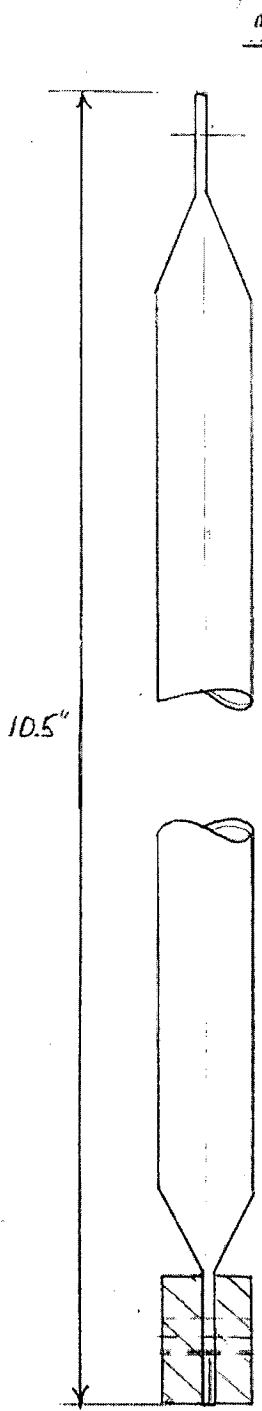
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07/11/22	8	Scrap 6x A1449 Because do not have the good "head" for Squeez it	 07/11/22	Scrap 6x A1449 replace by new one	 07/11/22	 07/11/22	 07/11/22	 07/11/22

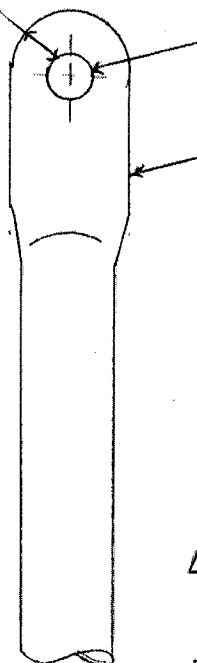
NOTE: Date & initial all entries



DRAWN <i>M. Cohen</i>	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
DESIGN	DRAWING NO. <i>D2262</i>	REV. <i>A</i> SHEET <i>1</i> OF <i>1</i>
<i>Aug 10/94</i>	TITLE <i>SHORT TUBE</i>	
<i>AI CP 02.03.22</i>	ADD FINISH	



30" E.D.



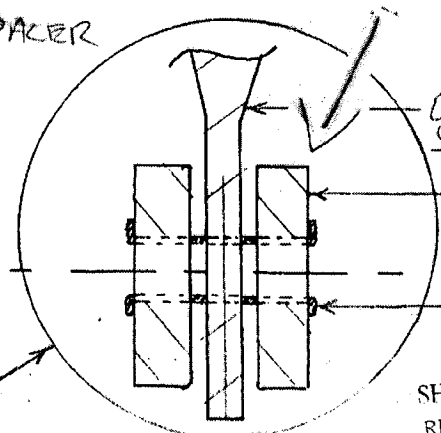
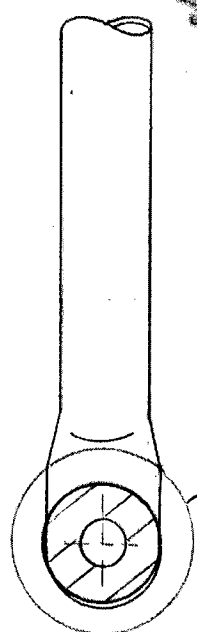
.257" Dia. (x2)
STANDARD FLAIR
BOTH ENDS

MATL: 304SS 1/2" OD
x .035" WALL TUBE

FINISH: POWDER COAT BLACK SANDTEX (43.5.7)
PER DART Q51 005 4.3 / AI

SHOULD BE D2022-101 CP 03.01.86

SPACER



*D2262-
SHORT TUBE*
*D2012-101
SPACER (2x)*
*A1449
GRAMMET*

*ASSEMBLE PER DETAIL
AND SWAGE GRAMMET
(1 LOCATION)*

SHOP COPY
RETURN TO
ENGINEERING
CONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33330